



YOSHIMURA

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CHASSIS PROTECTOR SET

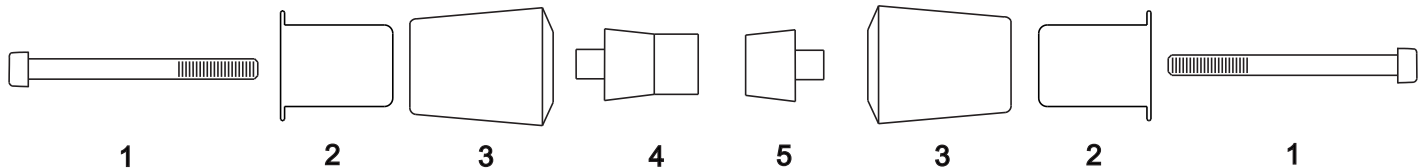
**SUZUKI
GSX-R1000**

040HA111801



Left Side

Right Side



Parts Diagram

Part List:

NO.	DESCRIPTION	QTY	PART #
1	10mm x 90mm Socket Head Cap Screw	2	M10X1.25X90
2	Aluminum Insert for 1115-A03-01	2	040HA-MGI-10
3	Chassis Protector (Black)	2	1115-A03-01
4	Aluminum Spacer (Left Side)	1	040HA111801SL
5	Aluminum Spacer (Right Side)	1	040HA111801SR
**	Yoshimura Sticker	2	17020C

Caution: Always wear hand and eye protection and take precautionary measures to avoid injury.

Note: Read through all instructions before beginning installation.

Tools Needed:

Metric Socket Set
Ratchet and Extension
Metric Allen Socket Set
Torque Wrench

Installation Steps:

1. Cut out supplied cutting templates.
2. Fold in half along one line of the crosshairs and cut out circles.
3. Tape area to be cut with masking tape.
4. Align the back side of the template with the fairing while aligning the upper circle cutout with the fairing bolt recess. Tape template to fairing.
5. Mark the center of the lower hole and drill a pilot hole.
6. Check to see that pilot hole is centered with engine mount bolt.
7. Remove Cutting template.
8. Measure the outer diameter (OD) of the spacer.
9. Using a rotary tool (i.e. dremel or similar) carefully open hole to fit the spacer. Periodically check fit spacer during this process.
Note: Widen hole just enough so spacer and derlin slider clears fairing.

Repeat steps for opposite side.

10. Install chassis protectors. (See diagram on page 1 for orientation)
11. Torque to factory specifications.

IMPORTANT NOTE: Install Yoshimura Chassis Protector one side at a time. Removing both engine mount bolts simultaneously may cause engine to sag or drop causing the mounting holes to be misaligned.



Fig. 1

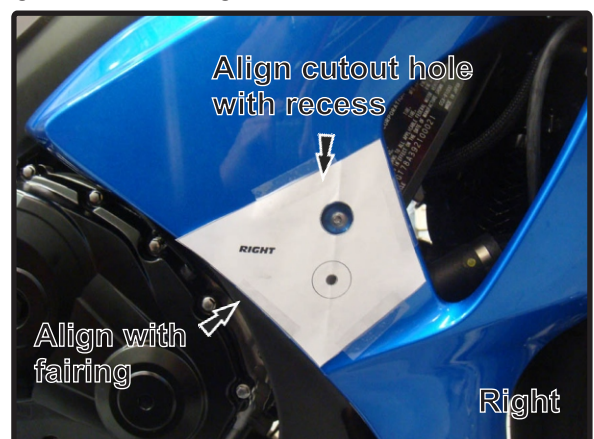


Fig. 2

