



# YOSHIMURA

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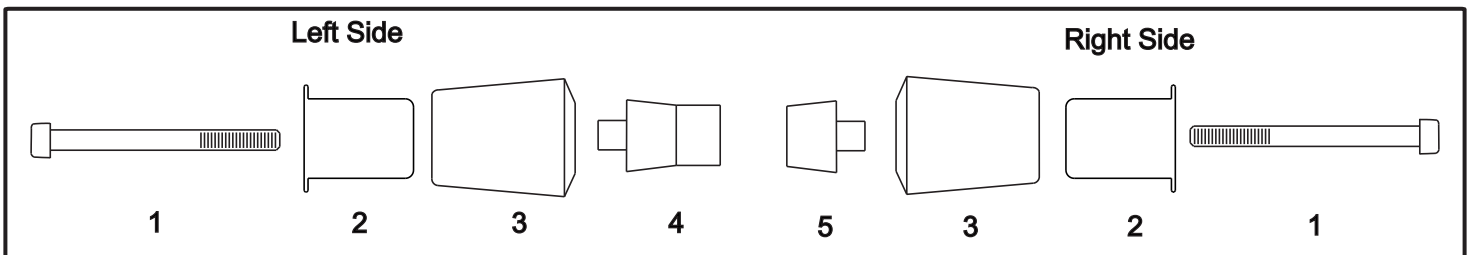
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## CHASSIS PROTECTOR SET

**SUZUKI  
GSXR 1300R**

**040HA112100**



Parts Diagram

### Part List:

NO.	DESCRIPTION	QTY	PART #
1	10mm x 90mm Socket Head Cap Screw	2	M10X1.25X90
2	Aluminum Insert for 1115-A03-01	2	040HA-MGI-10
3	Chassis Protector (Black)	2	1115-A03-01
4	Aluminum Spacer (Left Side)	1	1121-A01-00
5	Aluminum Spacer (Right Side)	1	1111-A02-01
**	Yoshimura Sticker	2	17020C

**Caution:** Always wear hand and eye protection and take precautionary measures to avoid injury.

**Note:** Read through all instructions before beginning installation.

## Tools Needed:

Metric Socket Set	Tape
Ratchet and Extension	Drill
Metric Allen Socket Set	Drill Bit Set
Torque Wrench	Hole Saw Set

## Installation Steps:

1. Remove the side cowlings on the right and left side (shown in Fig. 1) to expose engine mounting bolts.
2. Tape the outside of the side cowlings removed in step 1.
3. Use the cutting templates provided to locate the hole saw starting point on the side cowlings. Align the smaller holes on the cutting template with the two upper mounting bolt holes on cowlings (see Fig 1). Tape template to fairing and place a mark on the cowling where the center of the "chassis protector location cutout" aligns.
4. Drill a pilot hole through mark made in step 3.
5. Install cowling onto motorcycle and check that the pilot hole is in alignment with the engine mounting bolt hole. Adjust if necessary.
6. Remove cowl. Drill from the outside of the cowling with the hole saw.
7. Reinstall side cowlings onto bike.
8. Install Yoshimura chassis protectors, bolts and washers onto bike according to parts diagram on page 1. Torque supplied engine mount bolts to 39 lb-ft (5.5 kg-m).

**Note:** Only remove and install one engine mount bolt at a time. Removing both engine mount bolts simultaneously may cause engine to sag or drop causing the mounting holes to be misaligned.

**Note (2):** The long aluminum spacer is used on the left side of the motorcycle. The short aluminum spacer is used on the right side.

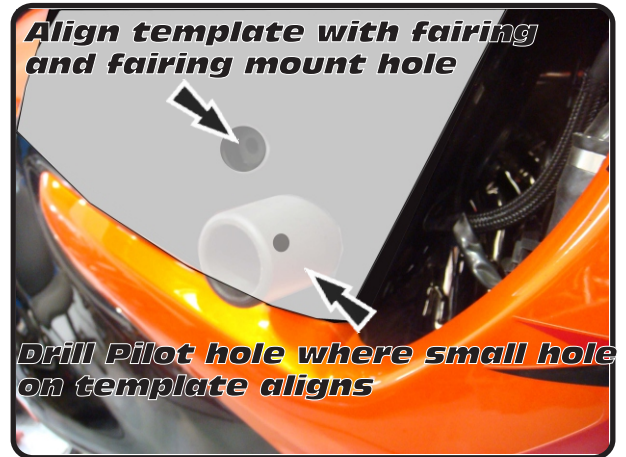


Fig. 1

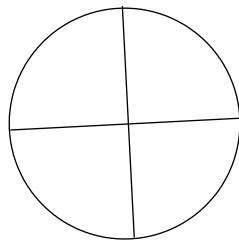


Fig. 2



Fig. 3

***Right Side Template***



***Left Side Template***

