



YOSHIMURA

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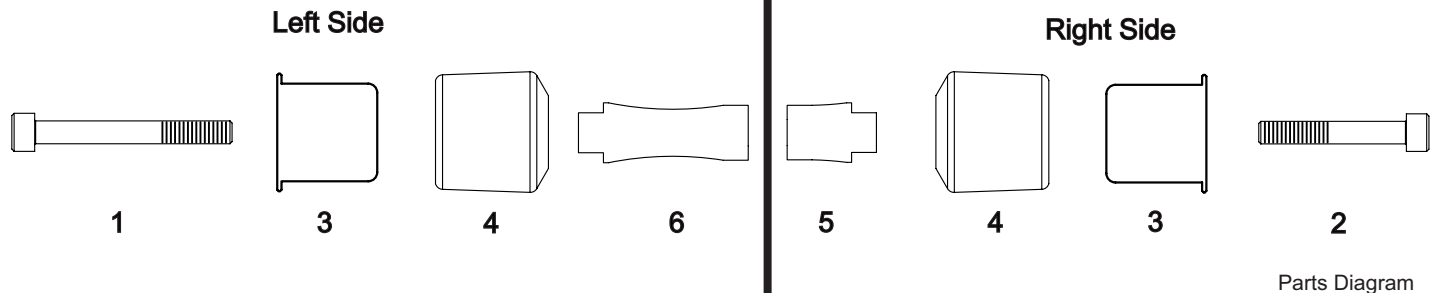
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CHASSIS PROTECTOR SET

SUZUKI
GSX-R600/750

040HA116000



Parts List:

NO.	DESCRIPTION	QTY	PART #
1	10mm x 120mm Bolt	1	M10X120
2	10mm x 100mm Bolt	1	M10X100
3	Aluminum Insert for Chassis Protector	2	040HA-MMI-10
4	Yoshimura Chassis Protector	2	1115-A05-01
5	Aluminum Spacer (Right Side)	1	040HA116000SR
6	Aluminum Spacer (Left Side)	1	040HA116000SL
**	Yoshimura Sticker	2	17020C

Caution: *Motorcycle can be extremely hot after riding. Let motorcycle cool down before beginning installation. Always wear hand and eye protection and take precautionary measures to avoid injury.*

Note: *Read through all instructions before beginning installation.*

Tools Needed:

Ratchet and Extension
Metric Allen Socket Set
Torque Wrench
Rotary Tool (Dremel)

Installation Steps:

1. Cut out supplied cutting templates.
2. Cut out bolt recess holes on template.
3. Using a pen or a sharp object, punch out the center of the crosshair on the template for the chassis mount location.
4. Align template to fairing and bolt recess hole; Tape to fairing using masking tape. (Note: Masking tape is recommended. Other tape may leave residue when removing.)
5. Using a marker, mark the center of the hole location where punched earlier. Be sure the mark is visible on fairing.
6. Carefully remove the template from the fairing. (Note: Template will be re-taped. Be sure not to tear, wrinkle or damage template.)
7. Drill a pilot hole where previously marked. Check that it is centered to the engine mount bolt.
8. Cut out the chassis protector location hole on template.
9. Re-align and re-tape template to fairing and trace around the chassis protector location hole using a marker.
10. Remove template and carefully begin to open up the pilot hole using a rotary tool. Periodically check fit spacer during this process. (Note: Widen hole just enough so spacer and derlin slider clears fairing. Removal of fairing may ease installation. If removal of fairing is desired, remove as per Factory Service Manual.)
11. Repeat steps for opposite side.
12. Install chassis protectors. See diagram for orientation.
13. Torque bolts to factory specifications.

IMPORTANT NOTE: *Install Yoshimura Chassis Protector one side at a time. Removing both engine mount bolts simultaneously may cause engine to sag or drop causing the mounting holes to be misaligned.*

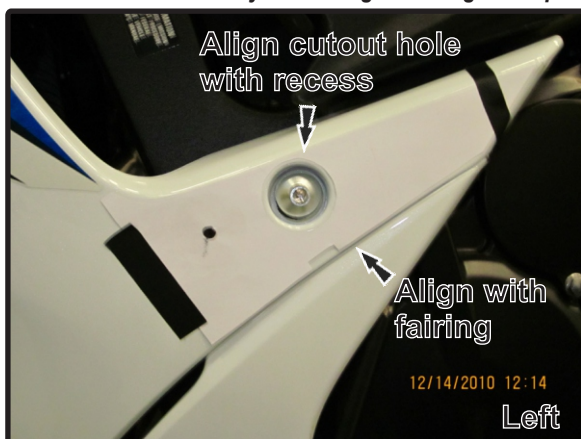


Fig. 1



Fig. 2

