



PERFORMANCE EXHAUST SYSTEM

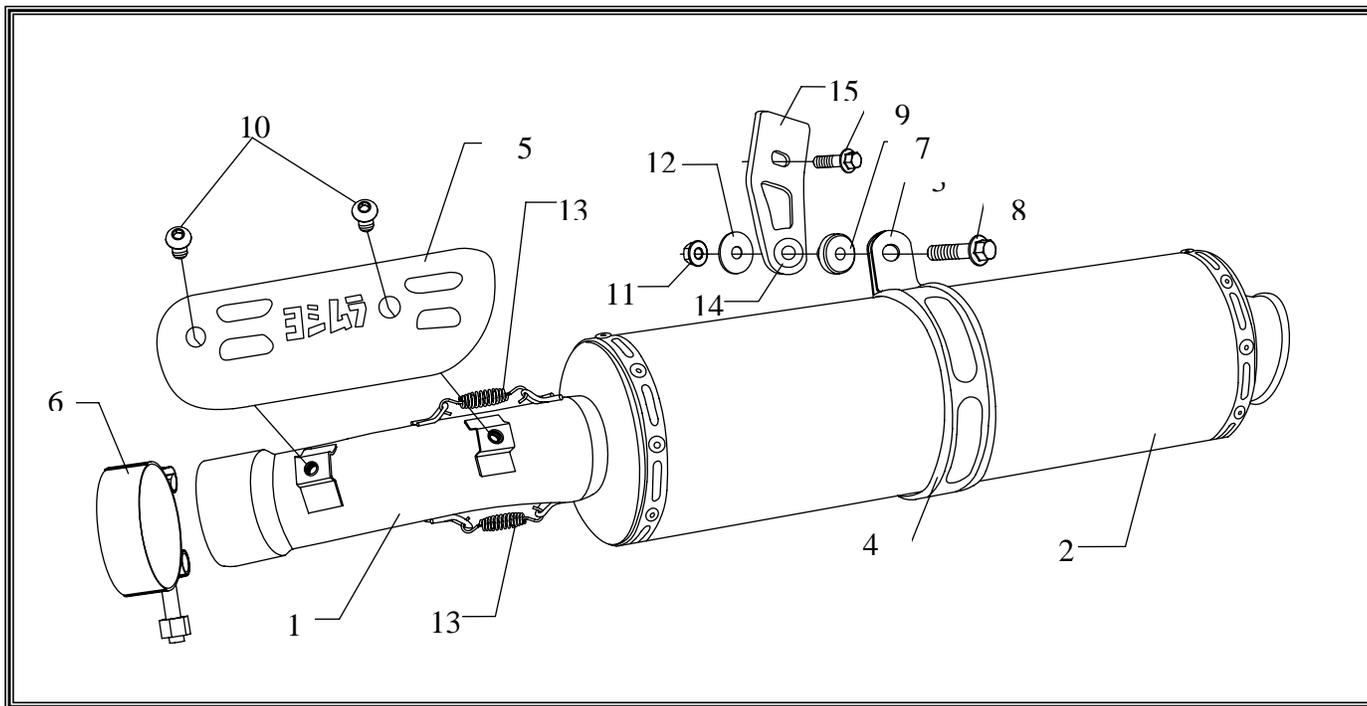
APPLICATION

| YEAR | MODEL |
|-----------|-------------|
| 2010-2012 | BMW R1200GS |

PRODUCT

| | |
|------------|--|
| 1500025200 | RS3 SS Slip-On Exhaust with Carbon Fiber Sleeve |
| 1500025500 | RS3 SS Slip-On Exhaust with Stainless Steel Sleeve |
| 1500025700 | RS3 SS Slip-On Exhaust with Titanium Sleeve |

- ⚠ This product is designed for use in closed course racing and is not intended for highway use. In the state of California, it is illegal to modify the emission control system, which includes the fuel injection of any vehicle.
- ⚠ You must know how to remove and replace your stock exhaust in order to install this product otherwise have it installed by a professional mechanic. Keep all stock parts from your existing system as some components may be necessary to install your new Yoshimura exhaust depending on the application.
- ⚠ Read through all instructions before beginning installation. Exhaust system can be extremely hot. Let motorcycle cool down before beginning installation. Always wear hand and eye protection and take precautionary measures to avoid injury.



| No. | Part # | Description | Qty |
|-----|--|---|-----|
| 1 | 15000-435 | Yoshimura Tailpipe | 1 |
| 2 | CRRS3206WL SRRS3206WL TRRS3206WL | Yoshimura Muffler Carbon Fiber Sleeve Stainless Steel Sleeve Titanium Sleeve | 1 |
| 3 | COS450S8AL COS450S8ALX | Muffler Clamp CF Sleeve SS/Ti Sleeve | 1 |
| 4 | HT SHLDTRS | Muffler Clamp Heat Shield | 1 |
| 5 | 15000-HS | Tailpipe Heat Shield | 1 |
| 6 | 20069 | Exhaust Clamp | 1 |
| 7 | ALS-002 | Aluminum Spacer | 1 |

| | | | |
|----|------------|--------------------------------|---|
| 8 | M8X35H | 8mm x 35mm Bolt | 1 |
| 9 | M8X16H | 8mm x 16mm Bolt | 1 |
| 10 | RC116HSB | 6mm x 8mm Button Head Screw | 2 |
| 11 | 8MMNUT | 8mm Nut | 1 |
| 12 | 8MMWASHERL | 8mm Large Washer | 1 |
| 13 | RACE-SPX-1 | Short Spring | 2 |
| 14 | Z1022 | Rubber Grommet | 1 |
| 15 | 15000-BRKT | Muffler Hanger Bracket | 1 |
| ** | RS3-INS-K | Low Volume Insert | 1 |
| ** | ST-200 | Spring Puller | 1 |
| ** | 17029 | Yoshimura Sticker Sht. | 1 |

-TOOLS REQUIRED-

Metric Socket Set

Combination Wrench Set

Torque Wrench

Torx Socket Set

-REMOVAL-

1. *Removing the stock muffler.*

- a) **Loosen exhaust clamp.**
- b) **While securely supporting the muffler, remove the muffler mount bolt.**
- c) **Carefully remove stock muffler assembly.**

-INSTALLATION-

1. *Small parts installation.*

- a) **Install provided rubber grommet and spacer onto muffler mount bracket.**
- b) **Install Yoshimura muffler mount bracket using the supplied hardware.**
- c) **Install muffler clamp heat shield. (Note: Some trimming may be required.)**
- d) **Slide muffler clamp onto muffler.**

2. *Installing the Yoshimura Slip-On System.*

- a) **Install exhaust clamp provided in the kit over Yoshimura tailpipe. Do not torque at this time.**
- b) **Install Yoshimura tailpipe over stock midpipe. (Note: Some twisting of tailpipe and/or muffler may be required to align muffler mount holes. Remove springs if necessary.)**
- c) **Bolt muffler clamp to muffler mount bracket. See diagram for orientation.**
- d) **Torque exhaust clamp to 10lb-ft. (1.3kg-m, 13Nm)**
- e) **Torque muffler mount bolt to 10lb-ft. (1.3kg-m, 13Nm)**
- f) **Install Yoshimura heat shield.**

3. *Fitment check and Notes.*

- a) **Before starting motorcycle, check for proper clearance between new exhaust system and rear suspension (i.e. tire, swing-arm, brake, rear shock, engine, and etc.) If any problem is found, please carefully follow through the installation steps again. If problem still persists, please call Yoshimura Tech Department at (800) 634-9166 / in CA (909) 628-4722.**
- b) **It is recommended that the muffler and tailpipe be wiped down with rubbing alcohol to remove oil and fingerprints. This will help prevent tarnishing of the finish after the exhaust is heated up.**
- c) **NOTE: After starting motorcycle, it is normal for new exhaust system and muffler to emit smoke until oil residue burns off.**