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DUAL TRC PERFORMANCE EXHAUST SYSTEM

2007-2012 DUCATI 1198/1098/848 S/R

1515272	*TRC DUAL SLIP-ON SYSTEM WITH CARBON FIBER SLEEVE*

THIS PRODUCT IS DESIGNED FOR USE IN CLOSED COURSE RACING AND IS NOT INTENDED FOR HIGHWAY USE.

NOTE: IN THE STATE OF CALIFORNIA, IT IS ILLEGAL TO MODIFY THE EMISSION CONTROL SYSTEM, WHICH INCLUDES THE FUEL INJECTION OF ANY VEHICLE.

Caution: Exhaust system can be extremely hot. Let motorcycle cool down before beginning installation.

Note: Read through all instructions before beginning installation.

Tools Needed:

12mm Socket
6mm Allen Socket
3/8" Ratchet and Extension
Torque wrench
Spring Puller Tool

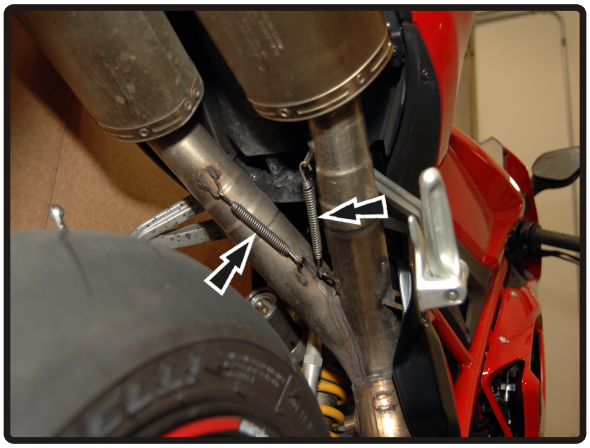

Fig. 1

Installation Steps:

1 *Remove the stock exhaust springs that connect the left and right stock tailpipes to the stock midpipe (see Fig. 1).*

2 *Unbolt and remove the left and right stock mufflers (see Fig. 2 and Fig 3).*

3 *Install the supplied rubber heat insulators to the inside of the Yoshimura muffler clamps.*

4 *Slide the Yoshimura muffler clamps over the Yoshimura mufflers.*

5 *Slip the left and right Yoshimura mufflers and tailpipes onto the stock midpipe.*

6 *Bolt the Yoshimura mufflers to the frame using the supplied bolts, washers, and aluminum spacers.*

NOTE: Hand tighten only at this point.

7 *Connect the Yoshimura tailpipes to the stock midpipe using the supplied exhaust springs.*

8 *Viewing from the rear of the motorcycle, check for proper alignment and clearance of the exhaust system. Adjust if necessary.*

NOTE: To adjust fitment, it may be necessary to rotate the tailpipe or the muffler independently until proper alignment of the mufflers is achieved.

9 *Torque muffler clamp bolts to 2.5 kg-m (18 lb-ft).*

10 *It is recommended that the mufflers and tailpipes be wiped down with rubbing alcohol to remove oil and fingerprints. This will help prevent tarnishing of the finish after the exhaust is heated up.*

11 *Check for proper clearance between new exhaust system and motorcycle (i.e. tire, bodywork, etc.). If any problem is found, please carefully follow through the installation steps again. If problem still persists, please call Yoshimura technical department at (800)634-9166 / in CA (909)628-4722.*

NOTE: After starting motorcycle, it is normal for a new exhaust system and muffler to smoke until oil residue burns off.

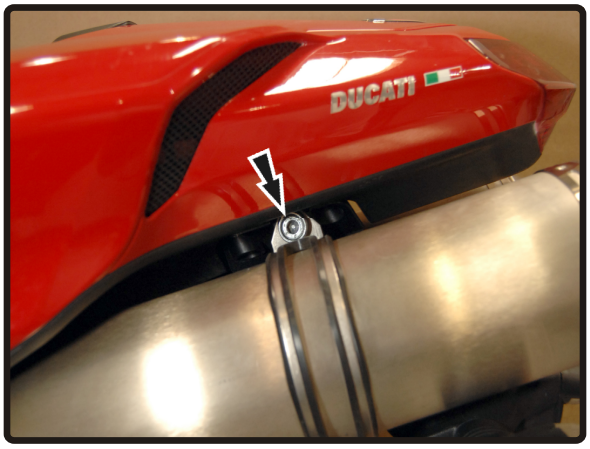

Fig. 2

Fig. 3

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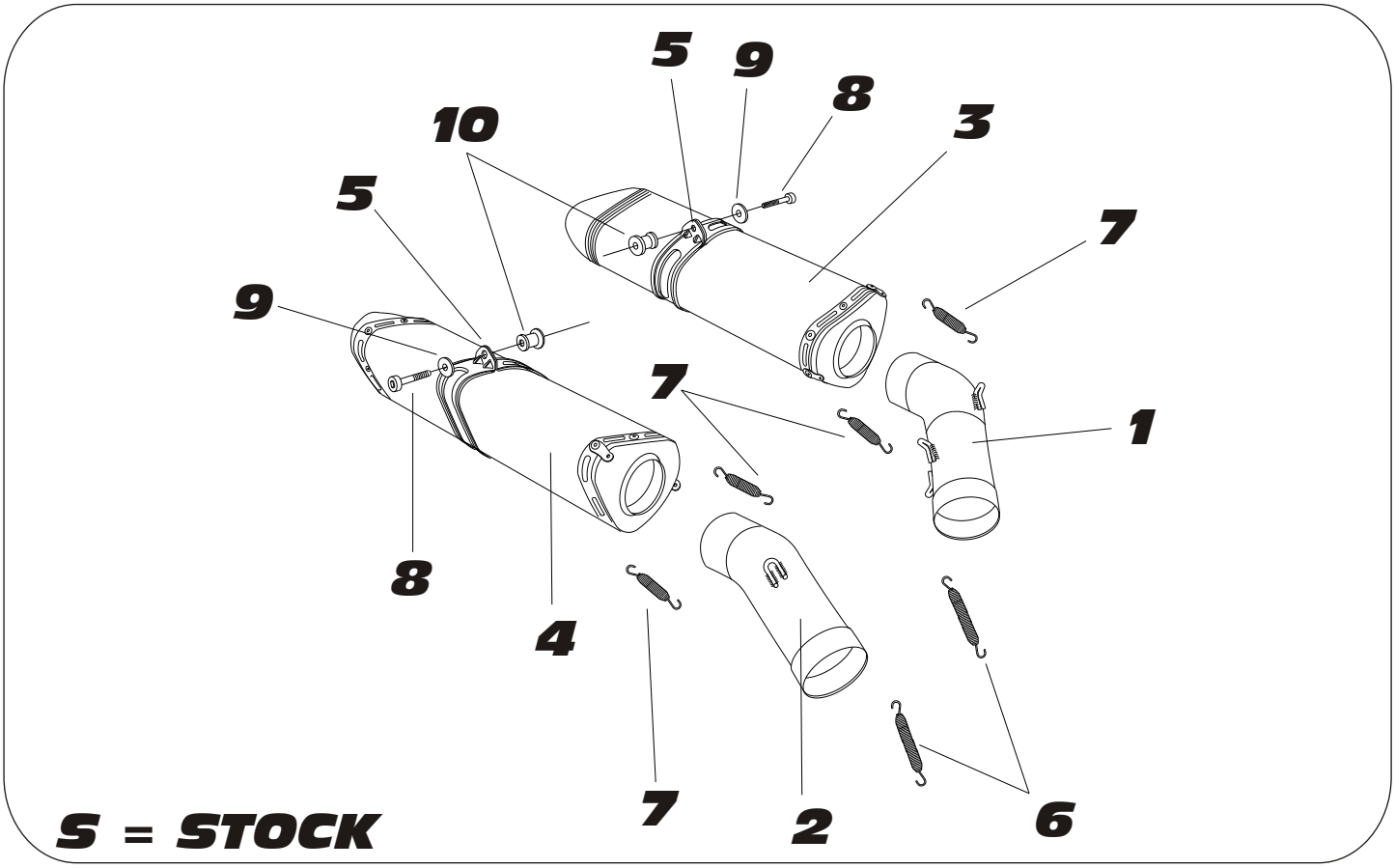

Parts Diagram

NO.	DESCRIPTION	QTY	PART #
1	Yoshimura Titanium Race Slip-On Tailpipe (Left)	1	1515-726
2	Yoshimura Titanium Race Slip-On Tailpipe (Right)	1	1515-727
3	TRC Muffler Assembly with Carbon Fiber Sleeve (Left)	1	1515272-LMA
4	TRC Muffler Assembly with Carbon Fiber Sleeve (Right)	1	1515272-RMA
5	TRC Stainless Steel Muffler Clamp	2	1515MPC
6	Long Exhaust Spring	2	RACE-SPL-1
7	Medium Exhaust Spring	4	RACE-SPS-1
8	8mm x 55mm Socket Bolt	2	M8X55
9	8mm Washer	2	8MMWASHER
10	8mm x 26mm Spacer	2	8X26SPCR
**	Heat Insulator for Muffler Clamps	2	HT SHLDTRS
**	Yoshimura Spring Puller Tool	1	ST-200
**	Yoshimura Vinyl Sticker	1	17029
**	TRC Silent Insert	2	1313-INS