

SUZUKI **INSTALLATION INSTRUCTIONS**

Description: **Chassis Protectors**

Part Number: Black: **99950-70384**

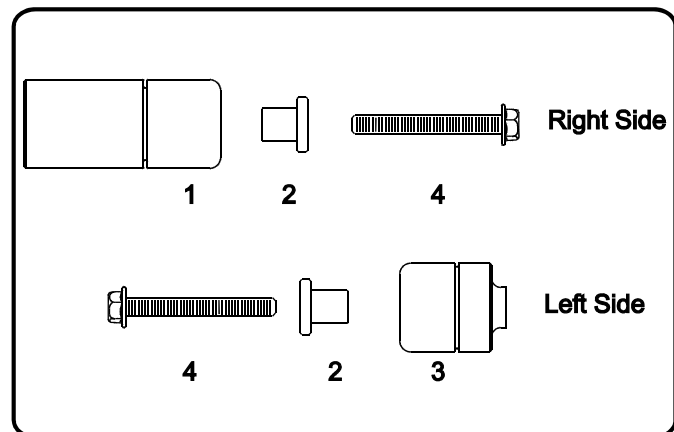
Applications: **1999-02 SV650/S**

White: **99950-70383**

Installation Time: **18 mins.**

Contents:

Drawing reference#	Description	Qty
1	Right Side Chassis Protector	1
2	Aluminum Spacer	2
3	Left Chassis Protector	1
4	10 x 110mm Flange Head Bolt	2



Tools Required:

Ref.	Tools Description
1.	14mm Deepwell Socket
2.	1/2" Ratchet Wrench
3.	1/2" Torque Wrench



Important:

 **WARNING**

Please read this manual and follow the instructions carefully. To emphasize special information, the symbol and the words **WARNING**, **CAUTION**, and **NOTE** have special meanings. Pay special attention to the messages highlighted by these signal words.

CAUTION

NOTE

NOTE: Indicates special information to make maintenance easier or instructions clearer.

WARNING

Indicates potential hazard that could result in death or injury.

CAUTION

Indicates potential hazard that could result in vehicle damage.

GENUINE SUZUKI ACCESSORIES



**Preparation
Prior to
Installation**

Read instructions carefully. Lay out all parts and tools in a clean area. Visually inspect parts for possible damage from shipping.

⚠ WARNING

Engine and exhaust system can be extremely hot. Let motorcycle cool down before beginning installation.



Fig. 1



Fig. 2

Installation

- 1 Remove left and right stock engine mount bolts.
(See Fig.1 & 2 for location)
- 2 Install left-hand chasis protector with aluminum spacer into left engine mount using supplied bolt. Torque bolt to 5.5 kg-m (39 lb-ft).
- 3 Install right-hand chasis protector with aluminum spacer into right engine mount using supplied bolt. Torque bolt to 5.5 kg-m (39 lb-ft).



Fig. 3



Fig. 4

**Inspection/
Adjustment**

Chassis Protectors are non-adjustable and can only be installed one way.

Periodic Inspection of mounting bolts is advised once every 50 hours of riding.

In the event of riding mishap where the protector comes in contact with the ground, it is recommended that the chassis protectors be removed and inspected for damage and fit. If in doubt, replace units. Clean with mild soap and water.

**Inspection/
Adjustment**

TROUBLE	INSPECTION	DIAGNOSIS	ACTION
Uneven Appearance	Visually look and make sure both protectors appear to protrude an equal distance.	Spacers and/ or left & right protectors are mixed	Put long shouldered protector on right side. Put short shouldered protector on the left side.