

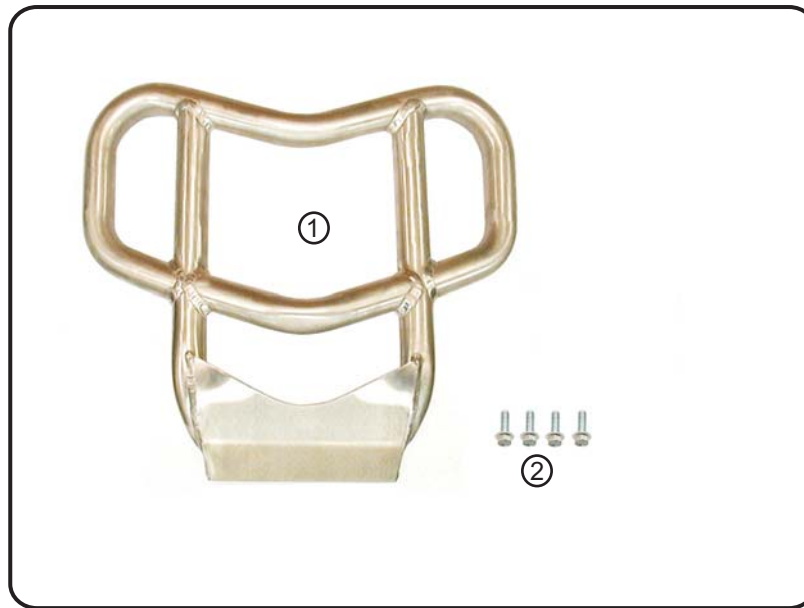
# SUZUKI® **INSTALLATION INSTRUCTIONS**

Description: Front Bumper  
Applications: 2004- LT-Z250

Part Number: **99950-70422**  
Installation Time: **.2 hours**

Reference#	Description	Qty
1	Aluminum Front Bumper	1
2	8mm X 20mm Flange Head Bolt	4

## Contents:




## Tools Required:

Tools Description
12mm Wrench



### Important:

Please read this manual and follow the instructions carefully. To emphasize special information, the symbol  and the words **WARNING**, **CAUTION**, and **NOTE** have special meanings. Pay special attention to the messages highlighted by these signal words.

### **WARNING**

### **CAUTION**

### **NOTE:**

**NOTE:** Indicates special information to make maintenance easier or instructions clearer.

### **WARNING**

Indicates potential hazard that could result in death or injury.

### **CAUTION**

Indicates potential hazard that could result in vehicle damage.



## Preparation Prior to Installation

Read instructions carefully. Lay out all parts and tools in a clean area. Visually inspect parts for possible damage from shipping.

### **WARNING**

Engine and exhaust system can be extremely hot. Let ATV cool down before beginning installation.

## GENERAL PRECAUTIONS

### **WARNING**

- \* Proper service and repair procedures are important for the safety of the service mechanic and the safety and reliability of the ATV.
- \* When two or more persons work together, pay attention to the safety of each other.
- \* When it is necessary to run the engine indoors, make sure the exhaust gas is forced outdoors.
- \* When working with toxic or flammable materials, make sure the area you work in is well ventilated and that you follow all of the manufacturer's instructions.
- \* Never use gasoline as a cleaning solvent.
- \* To avoid getting burned, do not touch the engine, engine oil, radiator, and exhaust system until they have cooled.

### **CAUTION**

- \* If parts replacement is necessary, replace the parts with SUZUKI Genuine Parts or their equivalent.
- \* When removing parts that are to be reused, keep them arranged in an orderly manner so that they may be reinstalled in the proper order.
- \* Use a torque wrench to tighten fasteners to the specified torque. Wipe off grease and oil if a thread is smeared with them.
- \* After reassembling, check parts for tightness and proper operation.



### Installation:

1 Remove stock front bumper by removing the four mounting bolts on the left and right sides.

**NOTE:** During installation it is recommended that Suzuki Thread Lock "1342" Pn# 99000-32050 be used on the mounting bolts.

2 Place performance front bumper into position and install with supplied 8mm bolts. ① (See Fig 1)

3 Torque 8mm bolts to 1.3 kgf-m (9.5 lb ft).

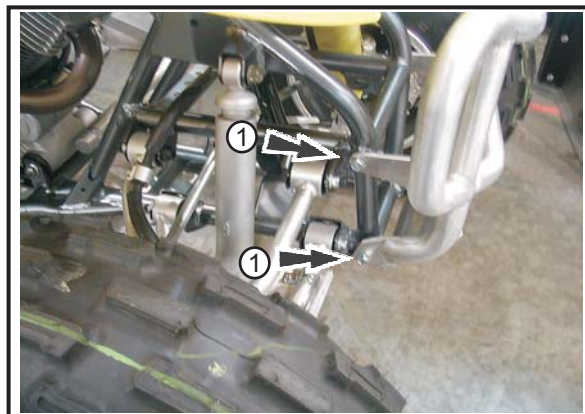


Fig. 1

### Maintenance/Inspections:

Inspecting and checking torque for mounting bolts is advised after the first **2 hours** of operation, then once every 30-40 hours of operation.

### Troubleshooting:

In the event of riding mishap where the performance front bumper comes in contact with the ground or other objects, it is recommended that the ATV and performance front bumper be carefully inspected for damage and secure fit. If in doubt, replace damaged components.