



YOSHIMURA

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INS-KIT-1500

YOSHIMURA 1.500" INSERT KIT

INS-KIT-1625

YOSHIMURA 1.625" INSERT KIT



Parts Diagram

1	6 x 20mm Button Head Screw	1	M6X20BHS
2	Aluminum DS-4 Ring 1.500" DS-4 Ring 1.625" DS-4 Ring	1	DS4-RING-1500 DS4-RING-1625
3	Low Volume Insert for DS-4 1.500" Insert 1.625" Insert	1	INS-J INS-I
**	Yoshimura Stickers	2	17020C

Caution: Muffler can be extremely hot. Let muffler cool down before installing sound inserts.

Note: Read through all instructions before beginning disassembly.

Tools Needed:

4mm Allen Key

Installation Steps:

1. Remove button head cap screw on endcap.
2. Remove aluminum ring and spark arrestor.
3. Insert the DS-4 Ring onto the low volume insert and install into muffler.
4. Secure insert using supplied button head cap screw.

NOTE: It is recommended that a low strength "Loc-tite" is used on the button head cap screw.