



# YOSHIMURA

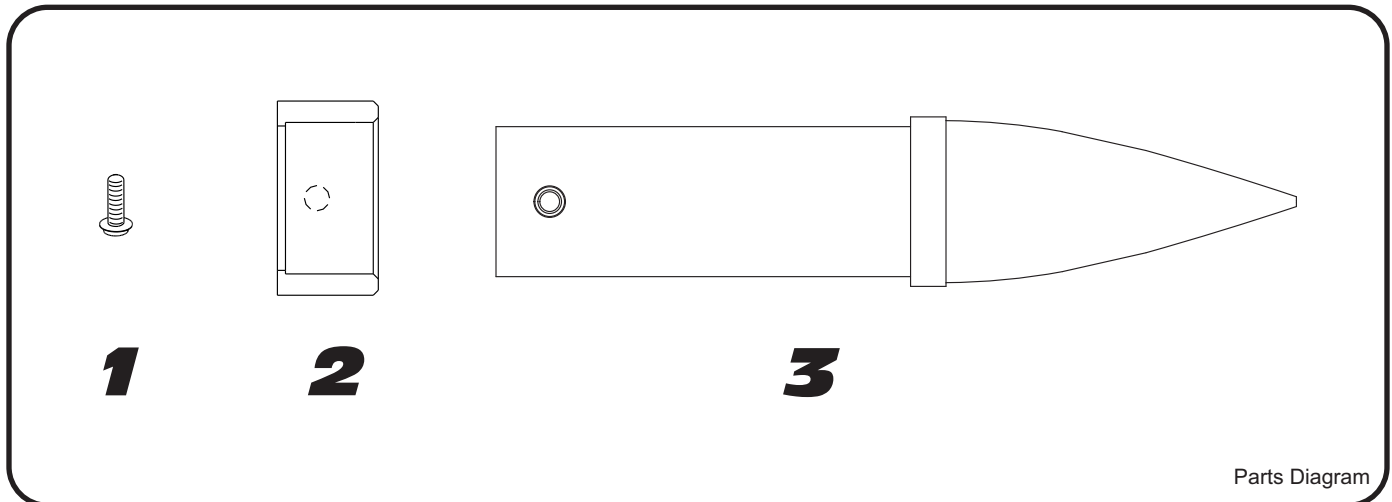
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**SA-16-K**

**YOSHIMURA R-77 SPARK ARRESTOR KIT**



NO.	DESCRIPTION	QTY	PART #
1	6mm x 12mm Button Head Screw	1	M6X12BHS
2	Low Volume Insert Ring 1.5"	1	YM5-RING-1500
3	R77 Spark Arrester	1	R77-INS-SA
**	USFS Label	1	17082

**Caution:** *Muffler can be extremely hot. Let muffler cool down before installing sound inserts.*

**Note:** *Read through all instructions before beginning disassembly.*

### **Installation Steps:**

1. Using a 4mm Allen key, remove the screw that secures the aluminum ring and spark arrester to the muffler.
2. Remove the spark arrester from the muffler.
3. Using a wire brush, remove carbon deposits from spark arrester screen. Inspect the screen for excessive wear or damage. If spark arrester is excessively worn or damaged, the spark arrester must be replaced. Cleaning and inspection should be performed after every 60 hours of use.

**CAUTION:** *Gloves and safety glasses should be worn while cleaning spark arrester.*

4. Re-install spark arrester and aluminum ring. Torque the spark arrester securing screw to 1.0 kg-m (7.3 lb-ft).  
**NOTE:** *It is recommended that a low strength thread lock is used on the spark arrester securing screw.*