



YOSHIMURA

RESEARCH & DEVELOPMENT OF AMERICA, INC.

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www.yoshimura-rd.com

Dear Yoshimura Customer,

Congratulations and thank you for purchasing a Yoshimura Exhaust system. Over three decades of experience in research and development, state of the art machinery, materials and craftsmanship of the highest quality all come together in a product of exceptional quality and performance—in other words, this is the best thing you can put on your bike.

We strive to provide you with a product perfect in fit and finish. However, if you have any problems, please give us a call. We have found that most fitment issues can be easily resolved by a conversation with one of our knowledgeable and friendly staff members. If the issue cannot be resolved this way, our warranty evaluation program may be the answer. **Please take a moment to review our recommendations for the care of your exhaust and our warranty information.**

If you have any doubts about your exhaust, **DO NOT START THE MOTORCYCLE. ONCE AN EXHAUST HAS BEEN USED OR MODIFIED, IT CANNOT BE RETURNED FOR CREDIT OR EXCHANGE.** Note that the positioning and size of the muffler, header, oil filter and oil pan may not improve ground and cornering clearance over the factory exhaust system.

Titanium Care:

Titanium requires very little care and maintenance; here are a few tips:

1. Use mild car/motorcycle soap to clean the exhaust system—do not use any abrasives or degreasers.
2. Avoid contaminating exhaust surfaces when hot.
3. Your titanium exhaust system will change color (blue, purple, gold) due to heat; this is normal.
4. Repack your street exhaust system every 5,000 miles. Repack your off-road system every 8-10 hours of use or every 2 motos, whichever comes first.

Carbon Fiber Care:

It is critical to keep your muffler properly packed and maintained.

1. Use mild car/motorcycle soap to clean the exhaust system—harsh detergents will dull the shine.
2. Keep all chemicals and solvents away from the carbon fiber, as they will damage the finish.
3. Keep all clamps, bolts and other fasteners tight. Carbon Fiber is very susceptible to vibration damage.
4. Repack your street exhaust system every 5,000 miles. Repack your off-road system every 8-10 hours of use or every 2 motos, whichever comes first. Carbon Fiber will be damaged without the protection of proper packing. High temperatures will cause the resin in the carbon fiber to break down.

Note: This situation will void your warranty.

Stainless Steel and Nickel Care:

Stainless Steel is less prone to rusting, staining and pitting, but it will degrade, like all metals. Nickel systems require more frequent maintenance but the care is identical to our stainless systems.

1. Wipe the exhaust with rubbing alcohol to remove any residue after installation and before starting your bike.
2. Heat will turn your exhaust system a golden color; this is normal. Purple or blue may indicate a lean condition which should be corrected. Head pipes glowing (visible in normal light) may indicate an excessively lean condition that must be corrected.
3. Clean your exhaust with chrome/stainless polish every 1-2 months to retain the luster and remove dirt and grime.
4. If you ride in the snow, wipe the exhaust down after it cools to remove any possible salt residue, which can result in rusting. If you are storing your motorcycle for the season, wipe the exhaust system down with rubbing alcohol before storage.
5. Repack your street exhaust system every 5,000 miles. Repack your off-road system every 8-10 hours of use or every 2 motos, whichever comes first.

Heavy use conditions (long distance endurance riding or high RPM operation) will require more frequent maintenance. Periodic inspections of your exhaust system should be performed to look for signs of packing wear. Signs of packing wear include muffler and or end cap discoloration, heat spots, louder exhaust note, and yellowing of the carbon fiber.



*** Important Technical Note**

Yoshimura recommends on all race exhaust systems, that connector springs be safety wired. Recommended wire type 304/316 stainless steel with a .032" diameter should be used.

Yoshimura Exhaust Limited Warranty:

THE WARRANTY

All Yoshimura R&D of America, Inc., exhaust systems carry a one-year limited warranty against defects in workmanship and/or materials.

ACOUSTICAL ASSURANCE PERIOD

All Yoshimura EPA noise compliant exhaust systems carry an acoustical assurance period of 12 months or a distance of 6,000 kilometers (3,729 miles) after the time of sale to the ultimate purchaser, whichever occurs first.

WHO IS COVERED?

This warranty is provided to the original purchaser of the exhaust system.

WHAT VOIDS THE WARRANTY?

1. Abuse, misuse, improper installation and/or modifications
2. No proof of purchase at the time of warranty. Claimant must provide proof of purchase (original receipt or invoice) and a warranty authorization number (RMA) obtained from Yoshimura.
3. Finishes such as plating or painted surfaces with discoloration or rust due to inclement weather conditions, exposure to salt, exposure to chemicals, or lack of maintenance by the customer are not covered.

EXTENT OF WARRANTY:

Any defective exhaust system properly returned to Yoshimura will be repaired or replaced by Yoshimura. Yoshimura is not responsible for any other expense incurred by the customer under the terms of this limited warranty, nor is Yoshimura responsible for any damages either consequential, incidental, special, contingent or otherwise; or expenses or injury arising directly or indirectly from the use of the exhaust system. Any exhaust system returned to Yoshimura must be sent at the customer's expense along with the proof of purchase and warranty authorization. Yoshimura reserves the right to determine whether the terms of the warranty, set out above, have been properly followed. In the event that the terms are not followed this warranty is void. Yoshimura is the sole determinator of abuse, misuse, installation errors and modifications—should any of these be found, this warranty is void. The duration of any and all implied warranties are limited to the duration of the express warranty. All incidental or consequential damages are hereby excluded. The warranty gives you specific legal rights and you may have other rights, which vary from state to state. Some states do not allow the exclusion or limitation of incidental or consequential damages or limitations on how long an implied warranty lasts, so the above limitations and exclusions may not apply to you.

If you have a problem:

If you have a fitment or other problem, or are missing a part, please double-check this trouble shooting guide first:

1. Reference your instruction sheet and double-check all drawings and instructions
2. Make sure muffler clamps are installed correctly (refer to instructions diagram). On many models, there is a right and wrong way to install. Also verify part numbers on headers and tail pipe.
3. Always make sure to install manifolds and flanges on cylinder head prior to installing headers.
4. Always take time to examine problems in detail.
5. When all else fails, call our technical support line at (909) 628-4722. The technical line is open 9:00am – 4:30pm Monday through Friday, Pacific Time. Please have the following information handy: Year/Make/Model of motorcycle, date of purchase, place of purchase, batch dates and part numbers (found on header and tail-pipe components).
6. Also, feel free to ask through online e-mail at sales@yoshimura-rd.com, or fax your question/problems to (909) 591-2198.

To obtain technical information directly from Yoshimura, call (909) 628-4722.

Note: Yoshimura exhaust systems designed for use in closed course competition are not intended for any other use.