



YOSHIMURA

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PERFORMANCE EXHAUST SYSTEM

KAWASAKI

1995-00

ZX-6D/E

ZX610SOC

ZYCLONE SLIP-ON SYSTEM



NOTE: IN THE STATE OF CALIFORNIA, IT IS ILLEGAL TO MODIFY THE EMISSION CONTROL SYSTEM, WHICH INCLUDES THE CARBURETORS OF ANY VEHICLE.

Caution: Exhaust system can be extremely hot. Let motorcycle cool down before beginning installation.

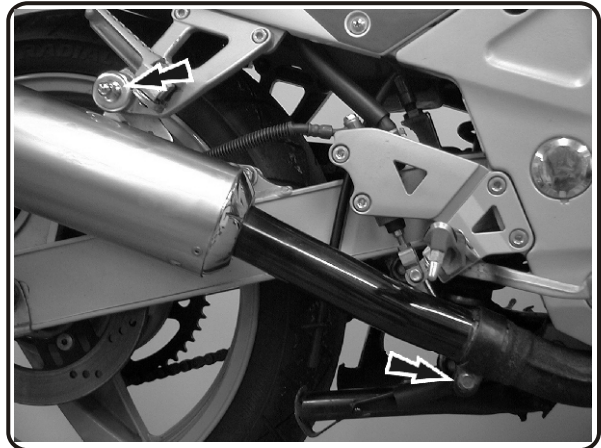
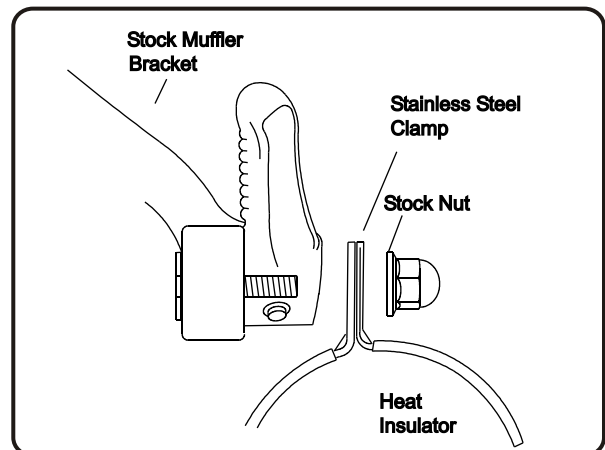
Note: Read through all instructions before beginning installation.

Tools Needed:

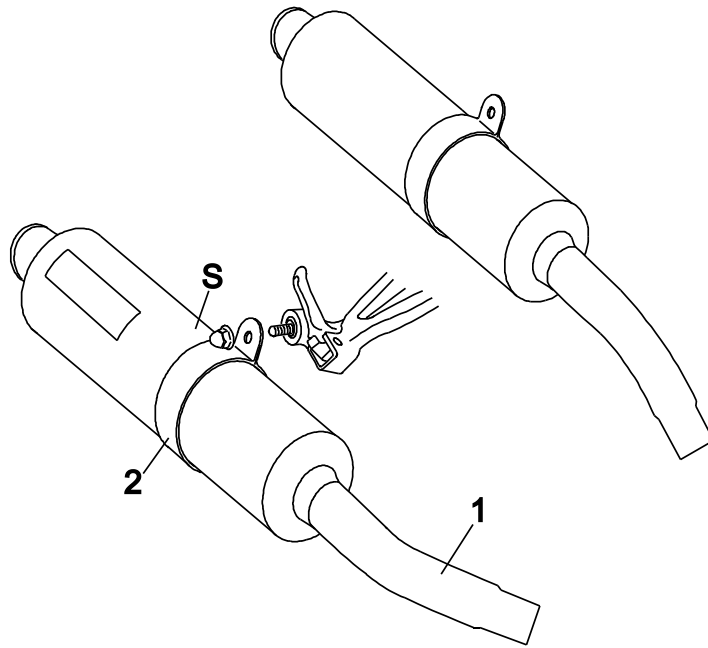
12mm and 14mm sockets
3/8" ratchet and extension
17mm wrench
Torque wrench

Installation Steps:

- 1 Remove stock left and right slip-on mufflers. (See Fig.1)
- 2 Remove center-stand stopper rubber grommet from left side tail-pipe and install onto Yoshimura left side tail-pipe.
- 3 Install Yoshimura slip-ons onto stock header.
- 4 Apply heat insulator to inside of muffler clamps.
- 5 Align mufflers to the proper rotation.
- 6 Slide muffler clamp onto muffler and mount to the outside of stock muffler bracket using stock bolt and nut. (Note direction of clamp in Fig. 2)
Torque bolt to 2.5 kg-m (18 lb-ft).
- 7 Tighten collector clamp bolts.
Torque bolt to 2.0 kg-m (14.6 lb-ft).
- 8 Before starting motorcycle, check for proper clearance between new exhaust system and motorcycle. (i.e. radiator, oil pan, swing-arm, etc.) If any problem is found, please carefully follow through the installation steps again. If problem still persists, please call Yoshimura tech. dept. at (800)634-9166 / in CA (909)628-4722

**Fig. 1****Fig. 2**

#ZX610SOC



S = STOCK

Parts Diagram

NO.	DESCRIPTION	QTY	PART #
1	Right Tail-Pipe With Muffler Left Tail-Pipe With Muffler	1	ZX610SRT ZX610SLT
2	Stainless Steel Muffler Clamp	2	CS400S10AL
3	4" Heat Insulator	1	HT SHLD4S
4	Yoshimura Sticker	2	17028