



YOSHIMURA

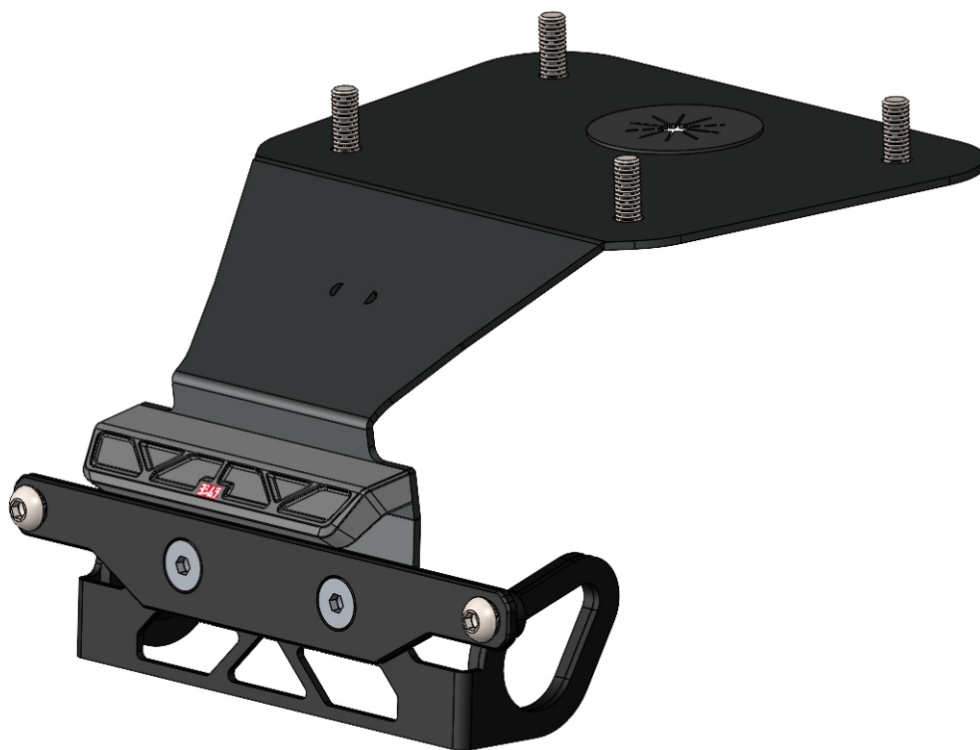
RESEARCH&DEVELOPMENT OF AMERICA, INC.

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FENDER ELIMINATOR KIT

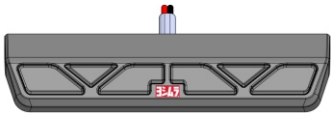
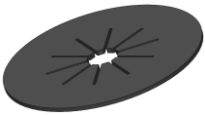
075BG133200
Yamaha R3



THIS PRODUCT IS NOT DOT APPROVED.

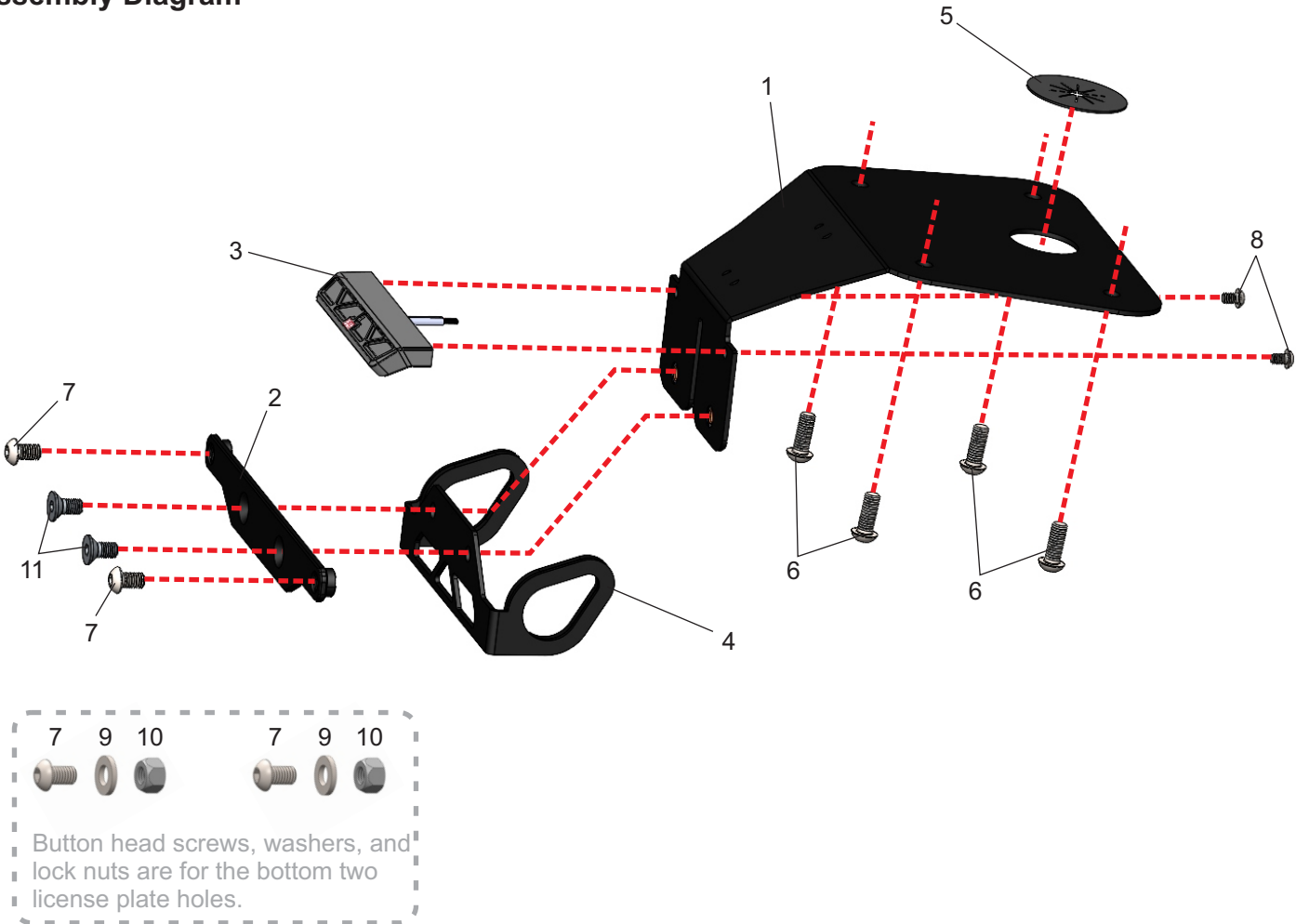
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#1  Qty. 1 13320-FEBKT1 Fender Eliminator Bracket	#2  Qty. 1 FE-LP-BKT License Plate Bracket	#3  Qty. 1 075BG-LH-Y1 License Plate Light
#4  Qty. 1 13992-TSB-B1 OEM Turn Signal Bracket	#5  Qty. 1 H-2158T-1 Wire Debris Cover	#6  Qty. 4 M6X16BHS 6mm x 16mm Button Head Screw
#7  Qty. 4 M6X10BHS 6mm x 10mm Button Head Screw	#8  Qty. 2 M4X6BHS 4mm x 16mm Button Head Screw	#9  Qty. 2 6MMWASHER-SS 6mm Stainless Washer
#10  Qty. 2 6MMLN-SS 6mm Nylon Lock Nut	#11  Qty. 2 M6X12FS-SS 6mm x 12mm Flat Head Screw	#12  Qty. 1 ZT-400 Cable Tie

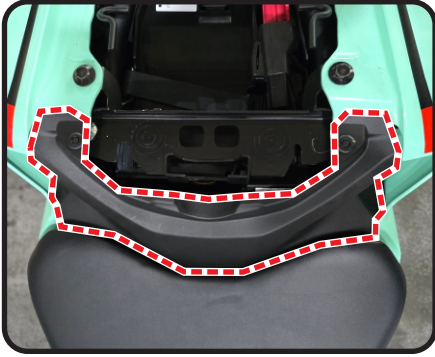
Parts & Accessories ('15 - '24)		Parts & Accessories ('25+)	
License Plate Frame (070BG-LPF-K)	Standard Turn Signal Kit (075BG-STD-J-K)	License Plate Frame (070BG-LPF-K)	Standard Turn Signal Kit (075BG-STD-I-K)
Sequential Turn Signal Kit (075BG-SEQ-J-K)	Micro Turn Signal Kit (075BG-MIC-A-K)	Sequential Turn Signal Kit (075BG-SEQ-I-K)	Micro Turn Signal Kit (075BG-MIC-D-K)
Black Ti Bolts (M6X10-TI-BLK-K)	Gold Ti Bolts (M6X10-TI-GOLD-K)	Black Ti Bolts (M6X10-TI-BLK-K)	Gold Ti Bolts (M6X10-TI-GOLD-K)
Oil Slick Rainbow Bolts (M6X10-TI-OS-K)		Oil Slick Rainbow Bolts (M6X10-TI-OS-K)	

Assembly Diagram

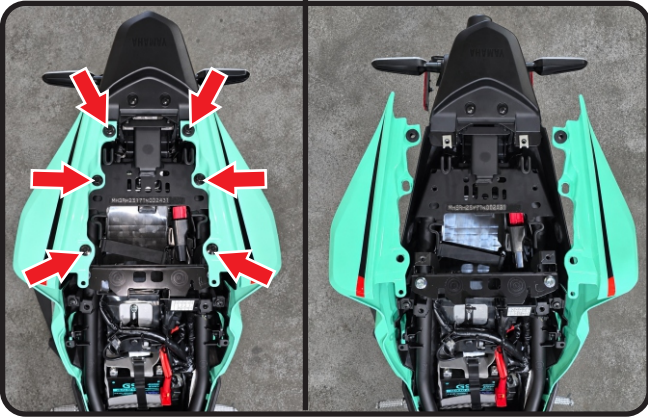


Removal

1. Remove the passenger seat.
2. Remove the panel between the passenger seat and rider seat.

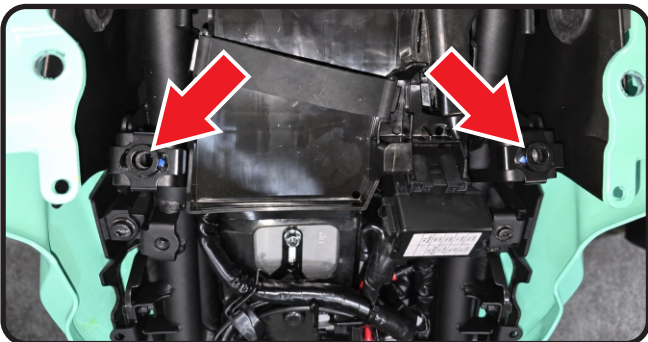
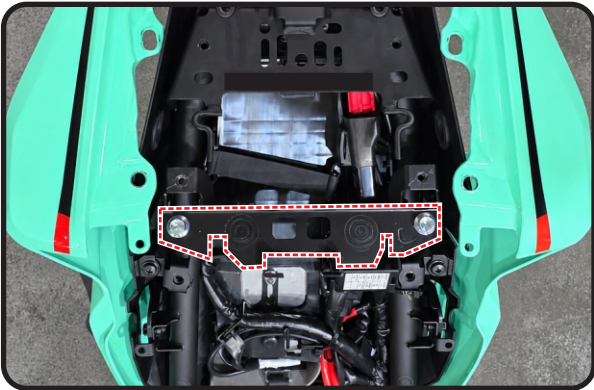


3. Remove the rider seat.
4. Remove the six shoulder bolts securing the tail fairing to the frame and carefully pull the tail fairings away from the chassis.

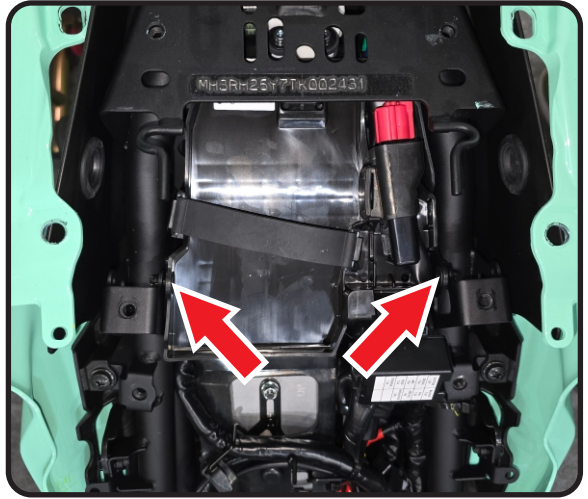


5. Remove the passenger seat bracket and bracket spacers underneath.

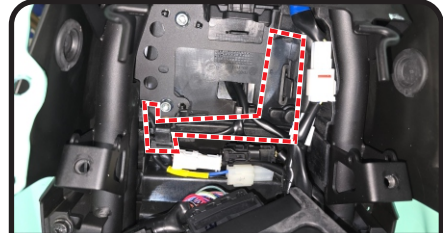
Note: Be mindful of the orientation of the spacers when mounted on the sub-frame.



6. Remove the plastic tray to gain access to the ECU. (2 push pins)



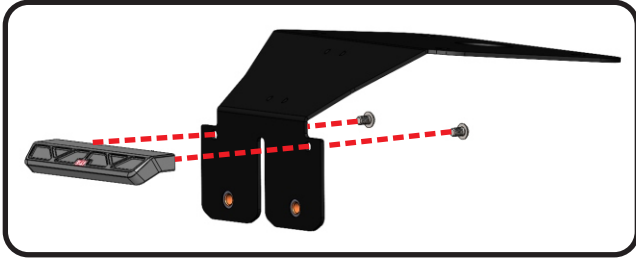
7. Lift up the ECU (do not disconnect) to gain access to the wire connectors and lock nuts securing the rear fender to the tail section.
8. Locate and disconnect the turn signal and license plate light connectors.
9. Remove the rubber seal covering two of the four lock nuts securing the rear fender assembly.



10. While supporting the stock fender assembly, remove the four nuts and carefully detach the stock fender assembly, making sure to not damage the license plate light and turn signal connectors.
11. Remove the stock turn signals from the stock fender assembly.

Installation

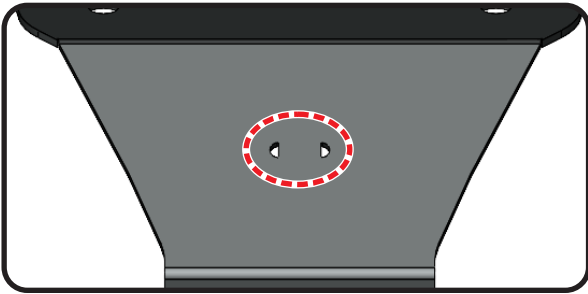
1. Install *075BG-LH-Y1*, Yoshimura license plate light onto *13320-FEBKT1*, Yoshimura fender bracket using *M4X6BHS*, 4mm button head screws provided in the kit.



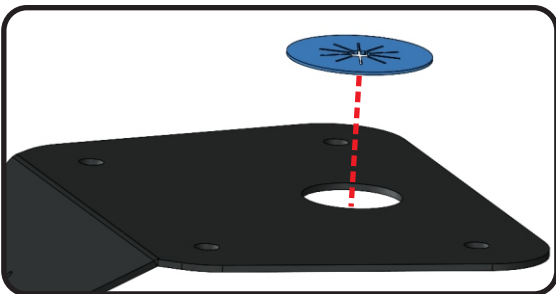
2. Install the stock turn signals onto *13992-TSB-B1*, OEM turn signal bracket using the stock mounting hardware.

Note: To assist with the installation of the stock turn signals, lubrication with a soap-water mixture is recommended.

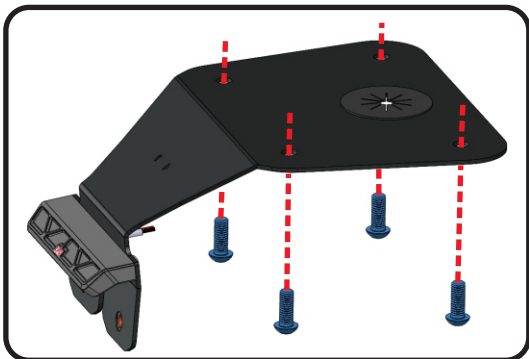
3. Route *ZT-400*, cable ties through *13320-FEBKT1*, fender eliminator bracket's crescent holes from underneath to secure the license plate light wires in a later step. Do not tighten at this time.



4. Install *H-2158T-1*, wire grommet into *13320-FEBKT1*, fender bracket from above.



5. Secure *13320-FEBKT1*, fender eliminator bracket to frame using *M6X16BHS*, button head cap screws and the stock nuts.

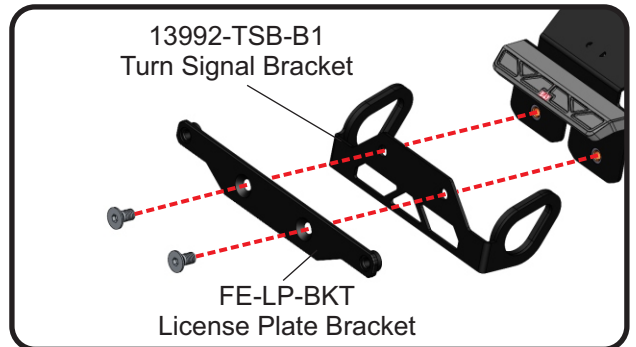


6. Install *13992-TSB-B1*, OEM turn signal bracket in between *FE-LP-BKT*, license plate bracket and *13320-FEBKT1*, fender eliminator bracket using *M6X12FS-SS*, flat head screws.

NOTE: For turn signal kit installation, see appendix below.

**** [Standard / Sequential LED Turn Signal Kit](#) ****

**** [Micro LED Turn Signal Kit](#) ****



Note: *M6X10BHS*, button head screws, will be used to secure the license plate to *FE-LP-BKT*, license plate bracket. *6MMLN-SS*, nylon lock nuts and *6MMWASHER-SS*, washers are for the bottom license plate holes.

7. Route the turn signal and license plate light wires through the wire debris cover and under passenger seat to reconnect to the wiring harness.
8. Tighten *ZT-400*, cable ties to secure the license plate wires to the fender eliminator bracket.
9. Re-install the rubber seal, plastic tray, and ECU.
10. Re-install and re-secure all body panels and both seats using the reverse steps of removal.
11. Check for proper function of license plate light, turn signals, brake light, and that all brackets and components are secure prior to riding.